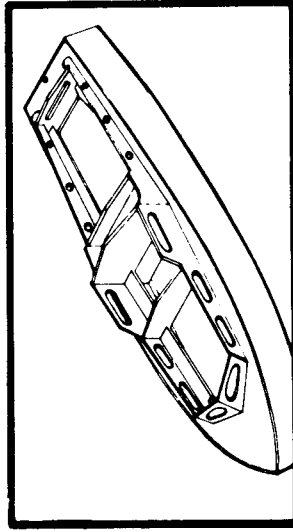
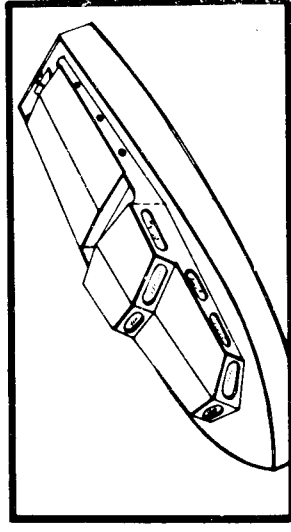


10. Add all cabin formers and the cockpit decking. Cement one cabin side in place. Note that the cabin side must be cracked at the centre cabin former position.



11. Add the second cabin side and the two cabin fronts, chamfering the edges where necessary to obtain a neat joint.



12. Cement in place the front and rear cabin roof pieces, then the wheelhouse front and roof parts, again chamfering edges as necessary.

FINAL DETAILS

Cement the tiller support to the deck about $\frac{1}{8}$ " in front of the rudder tube. Insert the rudder post into the tube and bend over the end so that it bears on the tiller support.

Remove the cabin and insert the prop shaft in the stern tube. Couple the electric motor to the shaft with the flexible tubing provided. Cement the motor to the motor mount to line up with the shaft.

Sandpaper the entire model and apply several coats of sanding sealer, sandpapering between each coat until a satisfactory finish is obtained. Make the mast from a $3\frac{3}{4}$ " length of the $\frac{1}{8}$ " dowel with a $1\frac{1}{2}$ " long yard cemented to it $\frac{3}{8}$ " from the top. The completed mast is stuck to the back of the centre cabin former.

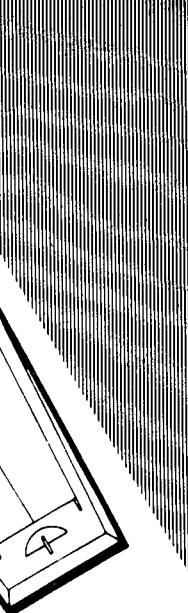
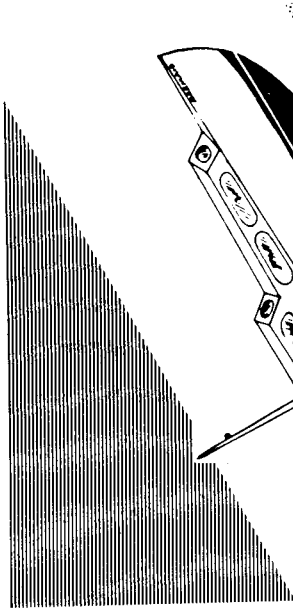
A 4.5 volt flat battery is installed in the hull just behind the centre bulkhead and the leads from the motor are taken through the hole provided. Use the paper clips supplied as battery connectors.

Colour dope the model to taste and then cement pieces of celluloid behind all windows.



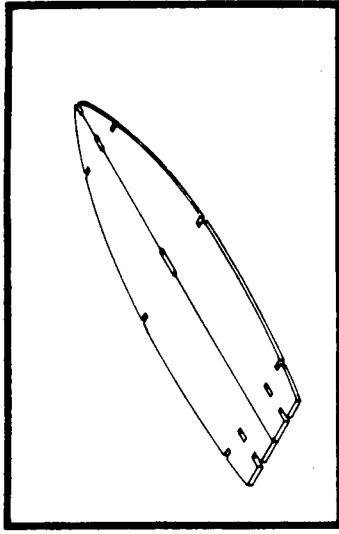
E. KEIL & CO. LTD., WICKFORD, ESSEX

KEIL KRAFT

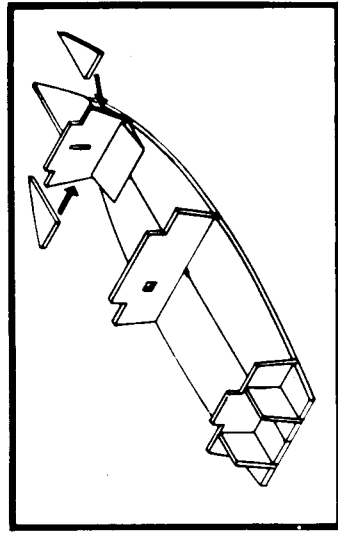


14" Ocean Going Cruiser.

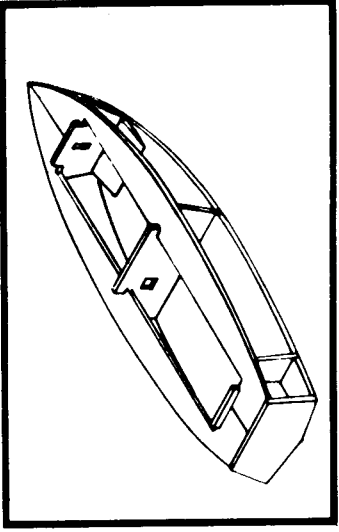
E. KEIL & CO. LTD., WICKFORD, ESSEX.



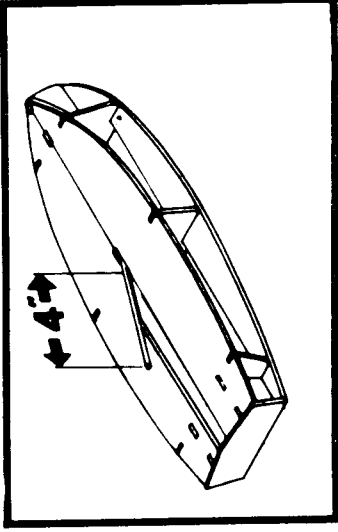
1. Cement together the cabin floor halves and pin to a flat surface to set.



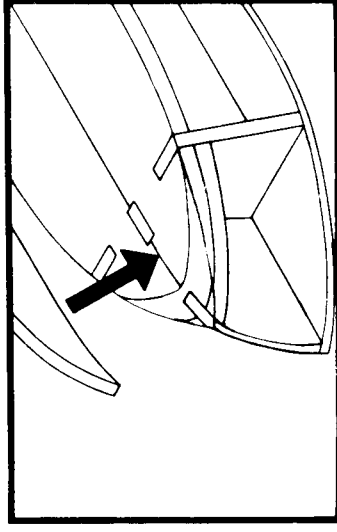
2. Cement the bow former and the three bulkheads to the cabin floor followed by the transom braces and the triangular section motor mount. Add the bow doublers.



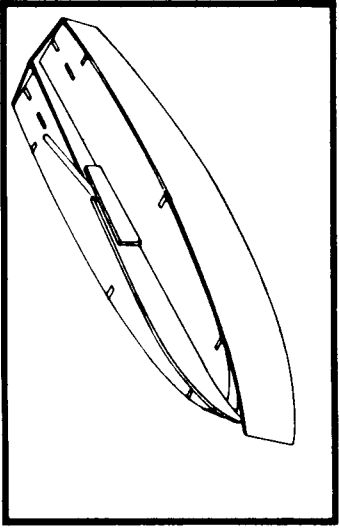
4. Fix the assembled deck in place and add the transom. Sandpaper all edges to blend smoothly with each other.



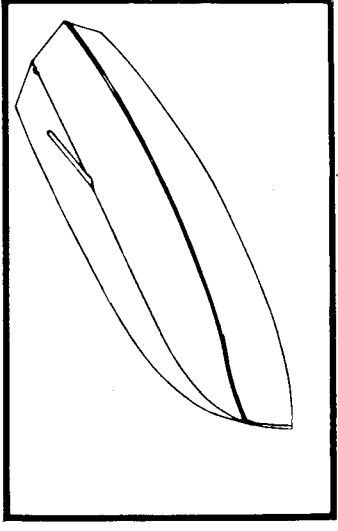
5. Cement the rear keel piece and the stern tube in place.



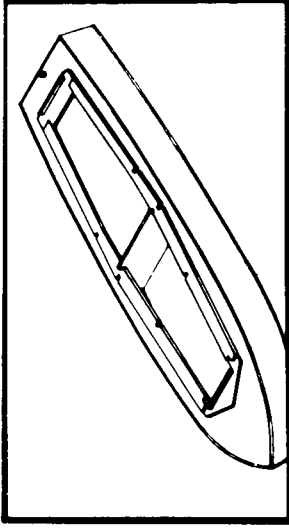
6. Sandpaper the bottom front surface of the cabin floor so that the front keel piece fits snugly. Stick it in place, also the keel reinforcements.



7. Cement one side skin in place, pinning as necessary. Allow to set thoroughly and then trim to an exact fit.



8. Add the second side skin in the same way as the first and then apply the bottom skins in a similar manner. Drill the deck and hull bottom to take the rudder tube; trim tube so that it projects $\frac{1}{8}$ " top and bottom and cement securely in place.



9. Place the cabin frame front and rear end formers in position and cement to them the cabin frame sides. Take care not to cement any of the cabin parts to the main hull.